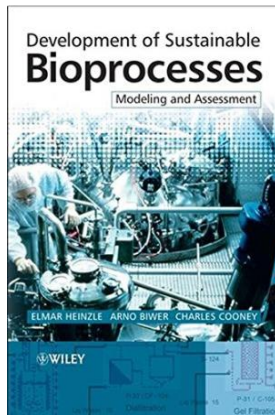


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DEVELOPMENT OF SUSTAINABLE BIOPROCESSES: MODELING AND ASSESSMENT



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